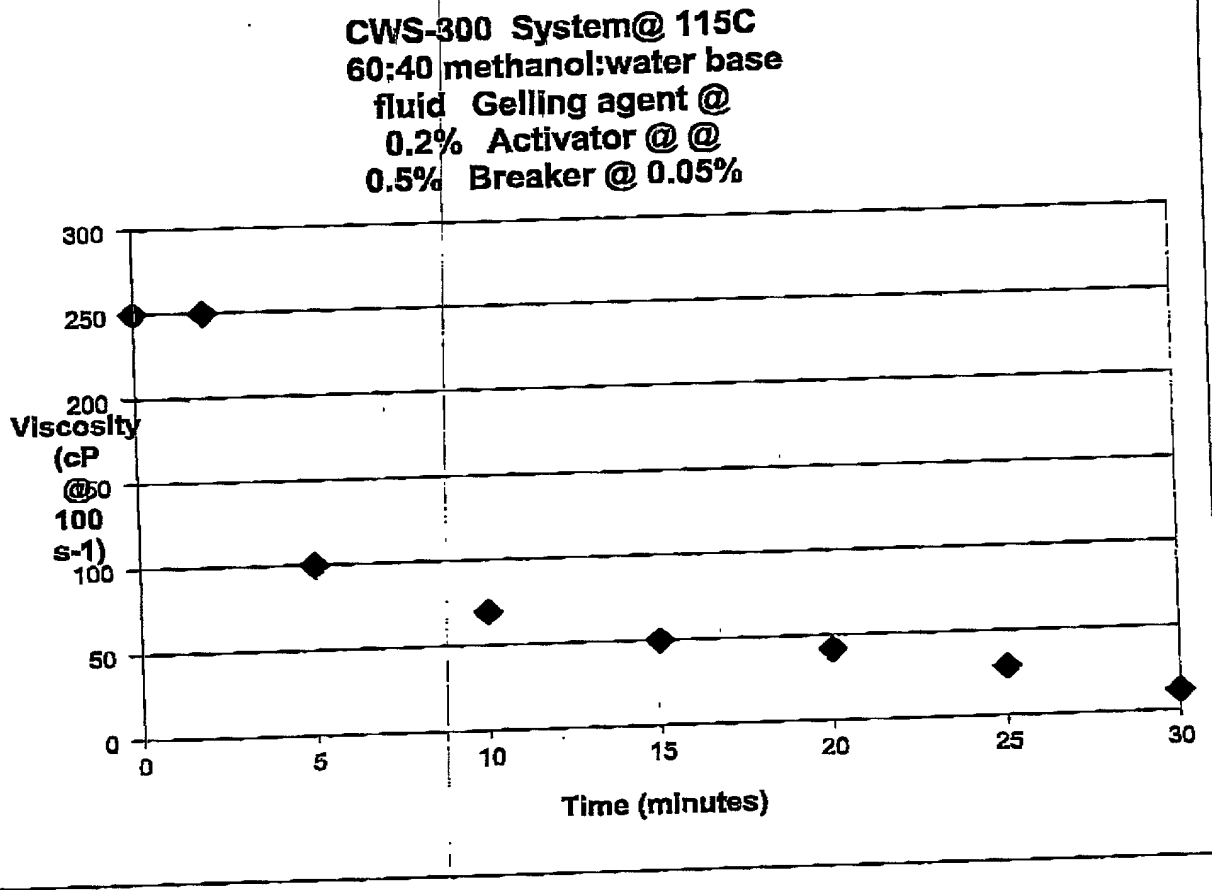


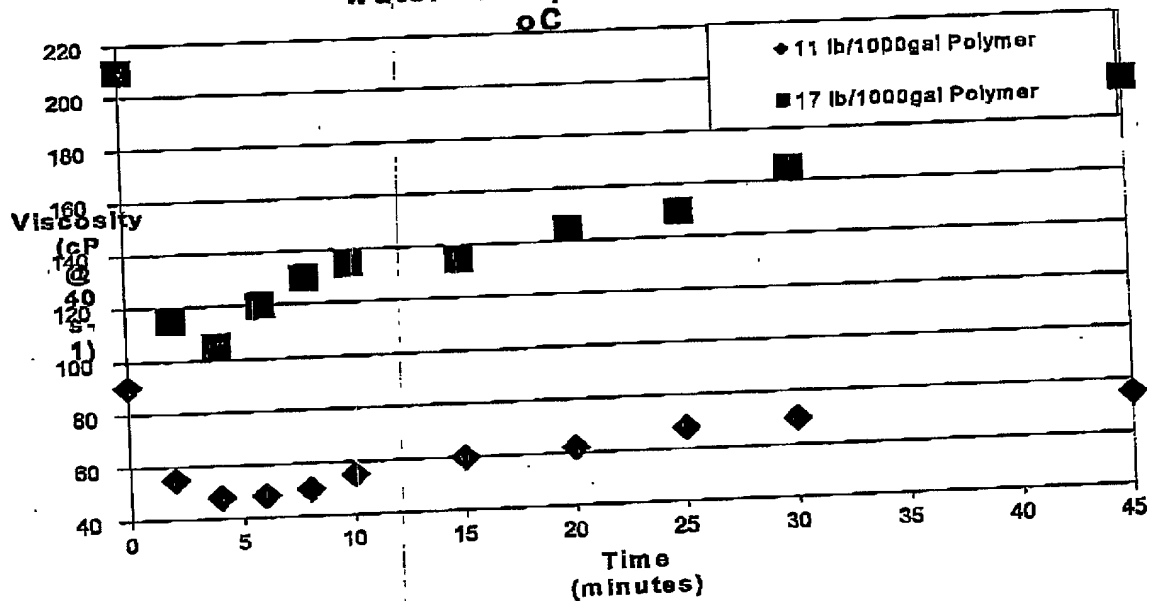
FIGURE 1



FOOT" 05299660

FIGURE 2

Viscosity vs. Temperature
Polymer at various
loadings base fluid 80%
methanol & 20%
water Temperature 120
°C



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